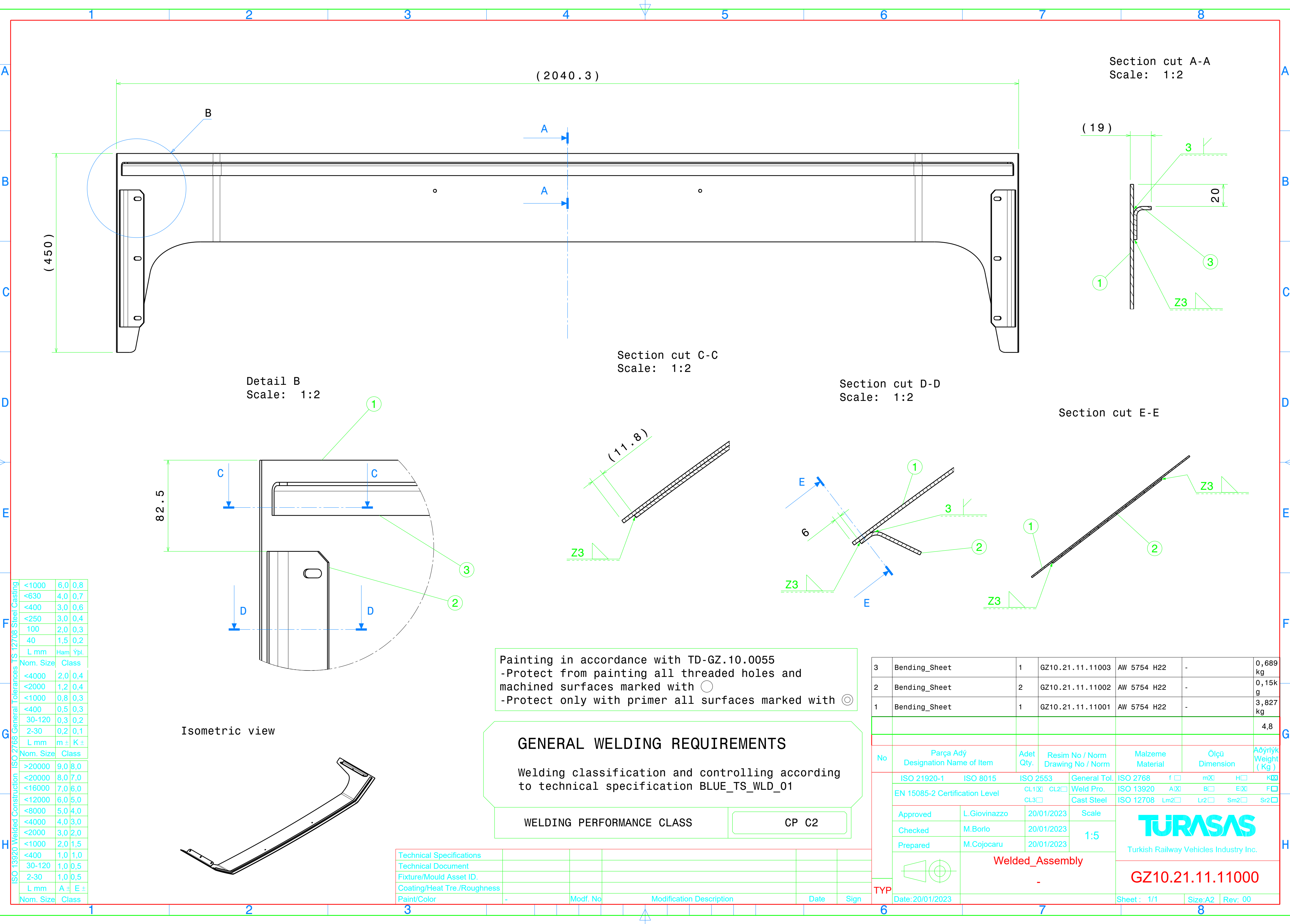


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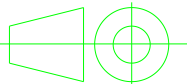
Painting in accordance with TD-GZ.10.0055  
-Protect from painting all threaded holes and machined surfaces marked with ○  
-Protect only with primer all surfaces marked with ◎

### GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE\_TS\_WLD\_01

WELDING PERFORMANCE CLASS	CP C2
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Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color	-	Modif. No	Modification Description	Date	Sign

3	Bending_Sheet	1	GZ10.21.11.11003	AW 5754 H22	-	0,689 kg
2	Bending_Sheet	2	GZ10.21.11.11002	AW 5754 H22	-	0,15kg
1	Bending_Sheet	1	GZ10.21.11.11001	AW 5754 H22	-	3,827 kg
						4,8
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight ( Kg )
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	f <input type="checkbox"/>	m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input checked="" type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
			Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	20/01/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borio	20/01/2023	1:5		
	Prepared	M.Cojocar	20/01/2023			
			Welded_Assembly		GZ10.21.11.11000	
			-			
TYP	Date:20/01/2023			Sheet : 1/1	Size:A2	Rev: 00